

VPS LATHE PROGRAMMING CONTENTS

01 VPS OVERVIEW

02 SHAPE CREATOR

03 ASSESSING VPS

04 FUNCTION KEYS

05 VPS CYCLES

A. DRILL / TAP CYCLES

- i. Center Drilling
- ii. Drill Tap
- iii. Drilling
- iv. Tapping

B. ID TURN CYCLES

- i. ID Profile
- ii. ID Turn
- iii. ID Chamfer
- iv. ID Radius
- v. ID Groove
- vi. ID Thread
- vii. ID Broach

C. LIVE TOOLING CYCLES

- i. Radial Spot Drilling
- ii. Radial Drilling
- iii. Radial Tapping
- iv. Axial Spot drilling
- v. Axial Drilling
- vi. Axial Tapping

D. OD TURN CYCLES

- i. Face Turn
- ii. OD Profile
- iii. OD Turn
- iv. OD Chamfer
- v. OD Radius

- vi. OD Groove
- vii. OD Thread
- viii. Part Cut-off
- ix. OD Broach

E. THREAD REPAIR CYCLES

- i. OD Thread Repair
- ii. ID Thread Repair

F. CUSTOM

- i. Downloadable Haas Links
- ii. Chuck Jaw Boring